

# Multiple Atmospheric Gas Control in Walk-in Growth Chambers (Concurrent Additive CO<sub>2</sub> & SO<sub>2</sub> & Depleted O<sub>2</sub>)

*Presented to the...*

**NCERA-101**

**2008 International Meeting**

**on**

**Controlled Environment Agriculture**

*by Reg Quiring*

*Senior Designer - Conviron*

*A unique and challenging project for Dr. Jennifer McElwain's*

*"Programme for Experimental Atmospheres and Climate"*

*College of Life Sciences - University College Dublin*



University College Dublin  
An Coláiste Ollscoile, Baile Átha Cliath



180 million year old  
fossilized  
conifer leaves from Denmark



Dr. Jennifer McElwain

By studying the responses of plant biodiversity to a natural global warming event which occurred 200 million years ago, the researchers aim to understand how plants are likely to respond to the future effects of global warming. The findings will be used to inform conservation policy.

“We want to predict extinction proneness. To identify the type of ecology that is going to be more prone to extinction over the next one hundred years” says Dr Jennifer McElwain, who is leading the research.

“We are testing the hypothesis that fairly subtle changes in plant ecology and diversity contributed to a mass extinction of land animals which existed in the Triassic period,” continues Dr McElwain. The research team will conduct experiments on ‘living fossil plants’ **grown in simulated conditions** to those which existed during the ‘dawn of the dinosaurs,’ 200 million years ago.

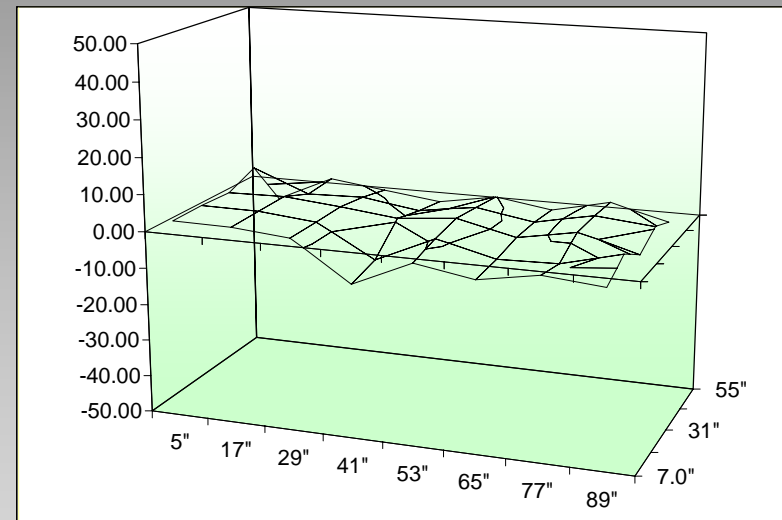
A new **state-of-the-art plant growth room facility** called PEAC (Programme for Experimental Atmospheres and Climate) has been constructed at UCD to provide the required environment. The facility was funded by a Marie Curie Excellence Grant and UCD College of Life Sciences.

# Light Intensity and Uniformity

**Specification:** 1100 umols at 1 meter.  
Metal Halide - Dimming

Staggered MH start - minimizes start-up intensity.

Plus 3 levels supplementary tungsten incandescent.

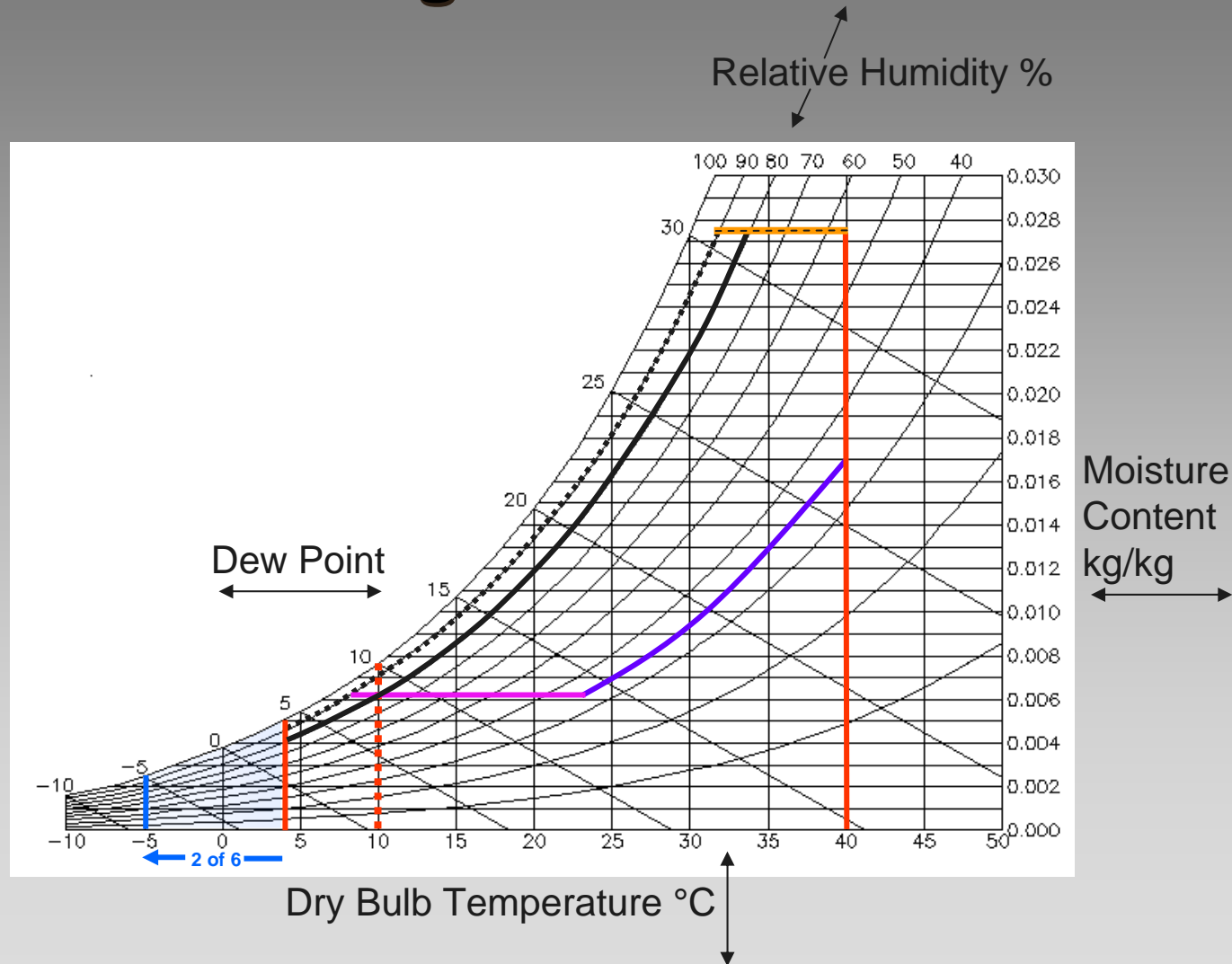


**At 1m (39") below the lamp barriers:**

- Average 40 points 1120 umols m<sup>-2</sup> sec<sup>-1</sup>
- Maximum Deviation of any single point, +5.28%
- Minimum Deviation of any single point, -8.37%

# Temperature & Humidity Range

- Temperature Range**
- 4°C L-Off to 40°C
- ⋯ 10°C L-On to 40°C
- -5°C L-On/Off to 40°C  
(2 of 6 chambers)
- - - **Max. Moisture Content**  
29°C dewpoint
- **Max. RH 80% L-On**
- ⋯ **Max. RH 90% L-Off**
- **Min. RH 35% L-On/Off**
- **Min. Moisture Content**  
7°C dewpoint





A Suite of 6 Walk-in Growth Chambers Arranged In 3 Pairs w/Common Walls

Aisles Between Pairs

Model BDW40:  
Interior Area 3.7 m<sup>2</sup>  
Height 2.4 m

Aisle space between chamber pairs.

Independent Low Oxygen Alarm

Breathing Air Ports Outside and Inside

PP Systems WMA-4 CO<sub>2</sub> Analyzer and OP-1 O<sub>2</sub> Probe in Control Panel

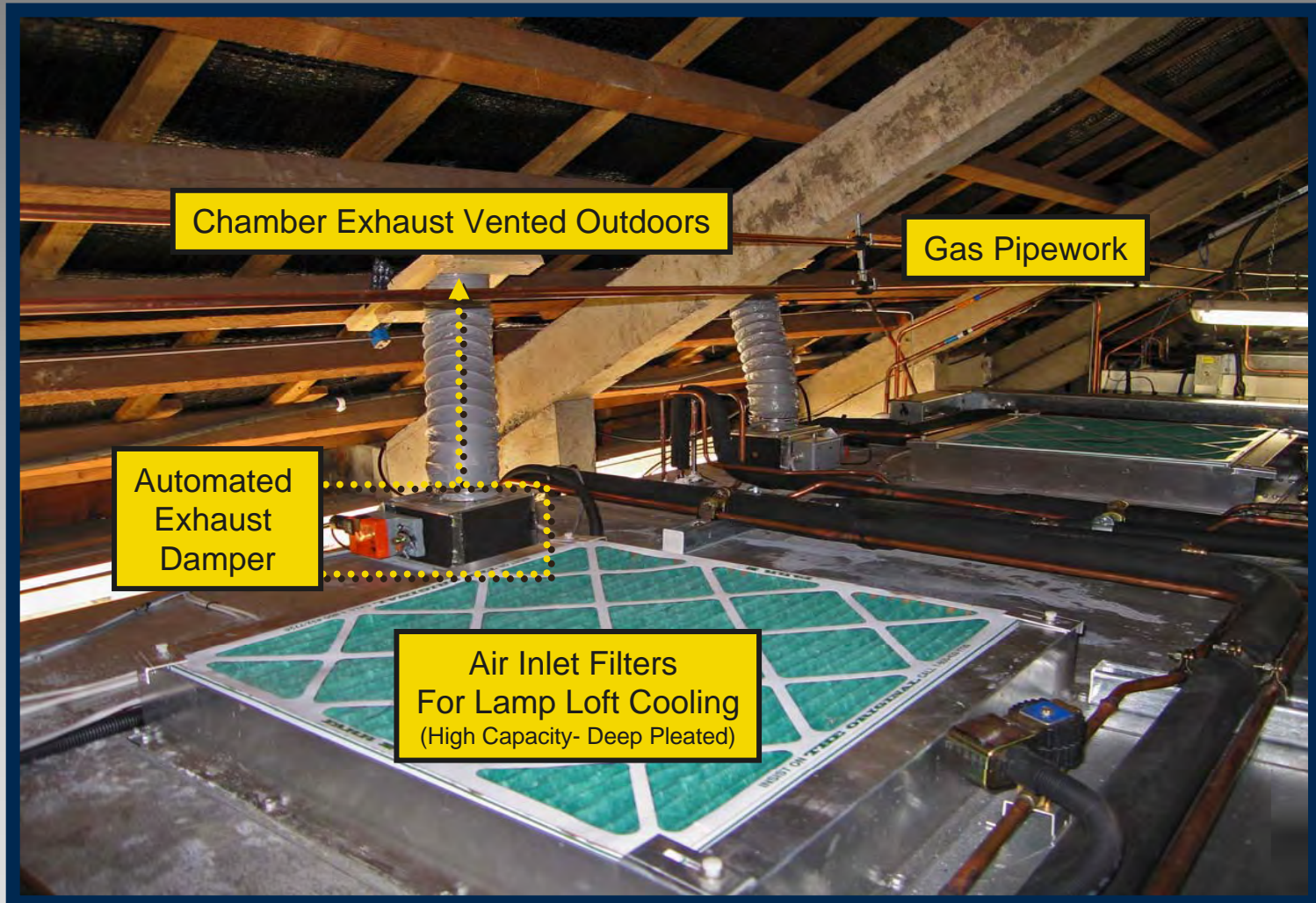
Automated Fresh Air Inlet Damper is closed:

- above 800 ppm CO<sub>2</sub> or
- above 300 ppb SO<sub>2</sub> or
- below 21% O<sub>2</sub>

Doors are kept locked with only trained persons allowed keys.



# Ambient Air-cooled Lamp Lofts (Waste Heat Warms Unheated Building)





# Outdoor Air-cooled Refrigeration Units

(Variable Speed Fans – Quiet Operation)





# Outdoor CO<sub>2</sub> Tank Array (Two Banks of Three Tanks)



Lever Selects Duty Bank.



# Outdoor SO<sub>2</sub> Tanks (Single Tank w/Spare)

Pure SO<sub>2</sub> used for 1000-2000 ppb operation.

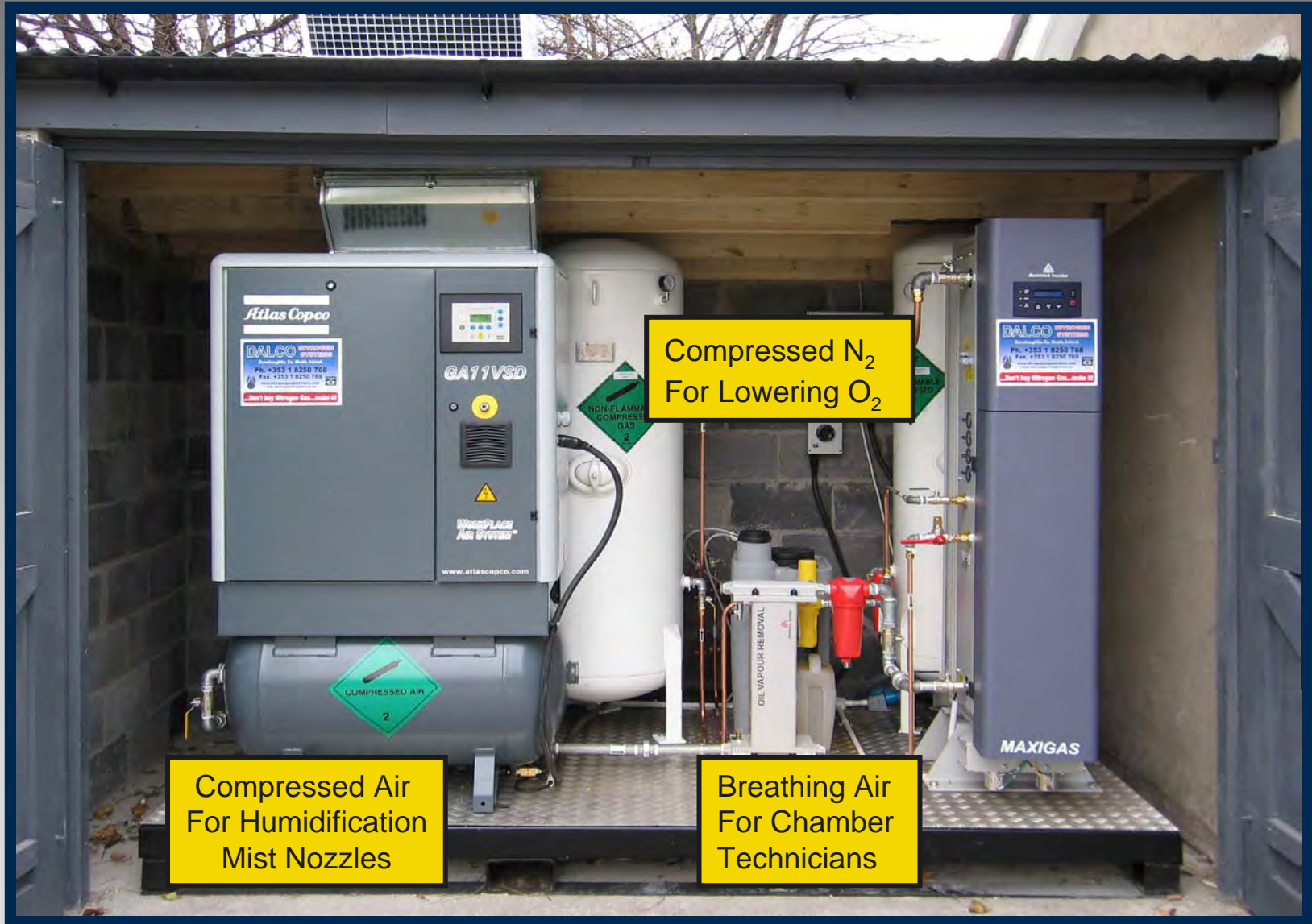
Dilute SO<sub>2</sub> used for <1000 ppb operation.

The lower concentration keeps minute injection rates in a range that enables stable control.



# Nitrogen Generator

## Compressed Air Driven - Molecular Sieve





# Rear Utility Area

Additive RH Module

Gas Supply Lines

Gas Injection Tubes

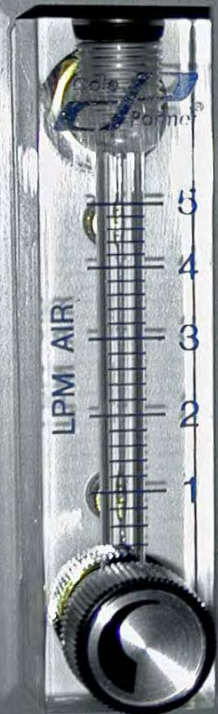
Refrigeration Lines

Gas Control Solenoids  
& Flow Meters

SO<sub>2</sub> Gas Analyzers  
Horiba APSA-370



# CO<sub>2</sub> & N<sub>2</sub> Injection (all 6 chambers)



**CO<sub>2</sub>**  
Set To 2 L/min



**N<sub>2</sub>**  
Set To 80 L/min

- Pure N<sub>2</sub> injected to reduce atmospheric O<sub>2</sub> concentration to as low as 13%.

• **Achieved stability: +/-0.1%**

- Pure CO<sub>2</sub> injected to increase concentration up to 2000 ppm.

• **Achieved stability: +/-10 ppm**

All levels achieved with a nominal chamber leakage rate of **1 air change per hour** with fresh air and exhaust dampers closed.



# SO<sub>2</sub> Injection

## (3 of 6 chambers)

Pure SO<sub>2</sub> injected to increase concentration up to 2000 ppb.

**Significant challenges** in achieving repeatable stable control due to:

- Slow response of analyzer... T<sub>90</sub>=120 sec.
- Very low injection rate of pure SO<sub>2</sub> required to hold 2000 ppb (in the order of 1.5 ml min<sup>-1</sup>).
- Absorption of SO<sub>2</sub> gas by humidification mist.
- Set points much below 1000 ppb require the use of dilute SO<sub>2</sub> to be practical.

Proprietary control algorithm operation via SO<sub>2</sub> resistant solenoid valve.

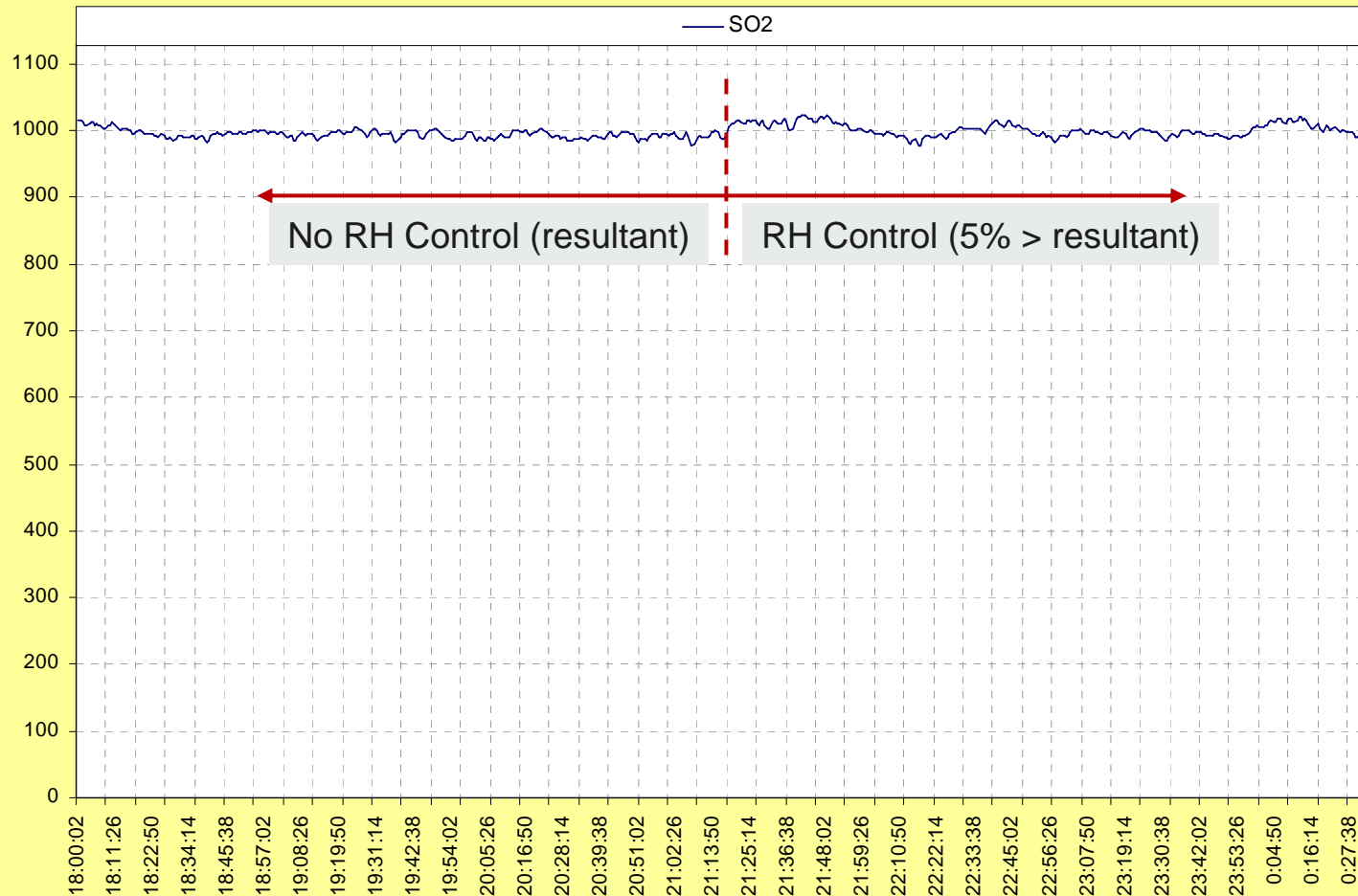
**Achieved stability: +/-8% of set point >1000ppb**  
**+/-10% of set point <1000ppb**



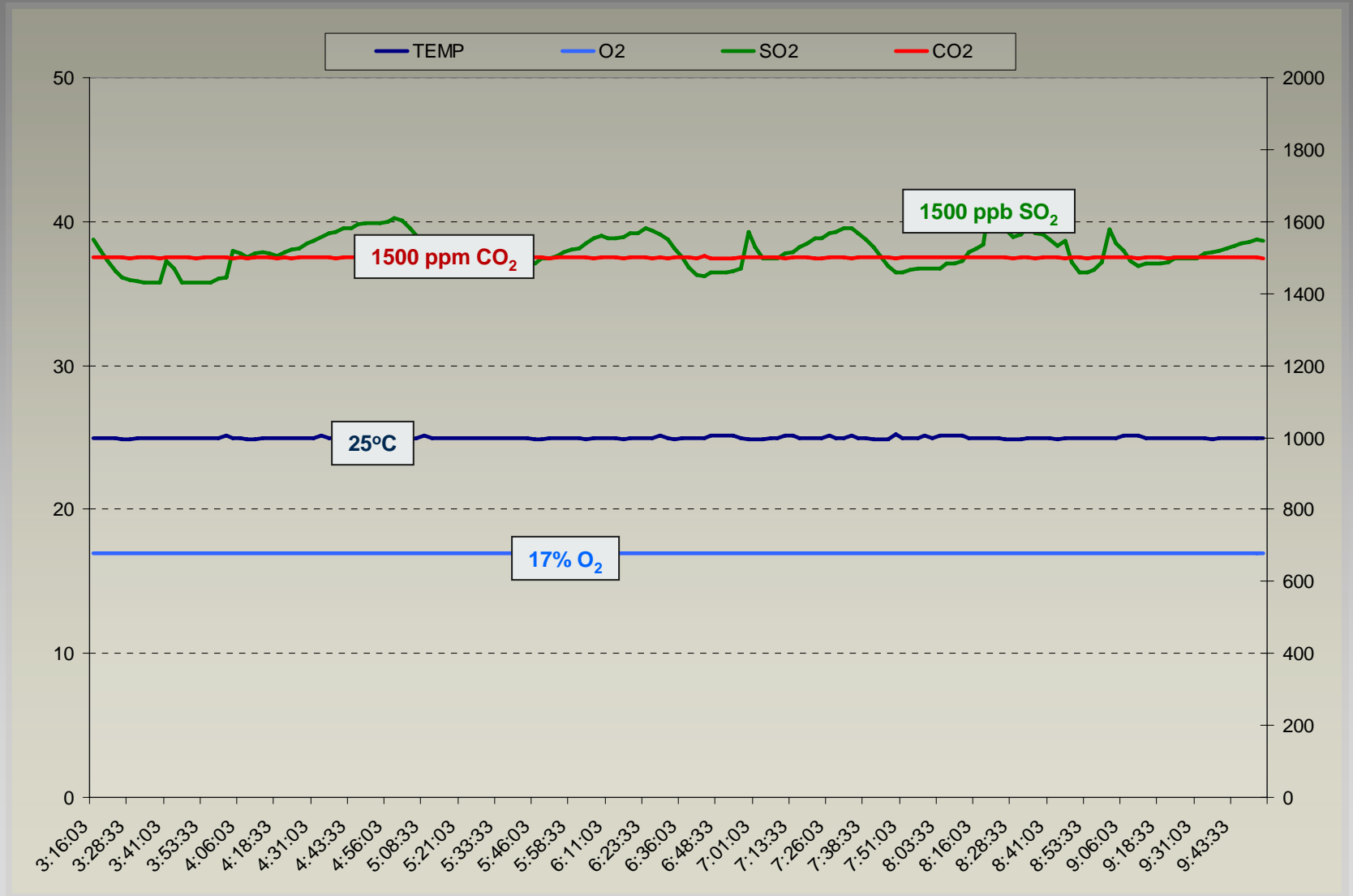


# SO<sub>2</sub> Control Stability

CW9145 - SO2 Control at 1000 ppb - 15-Aug-2007

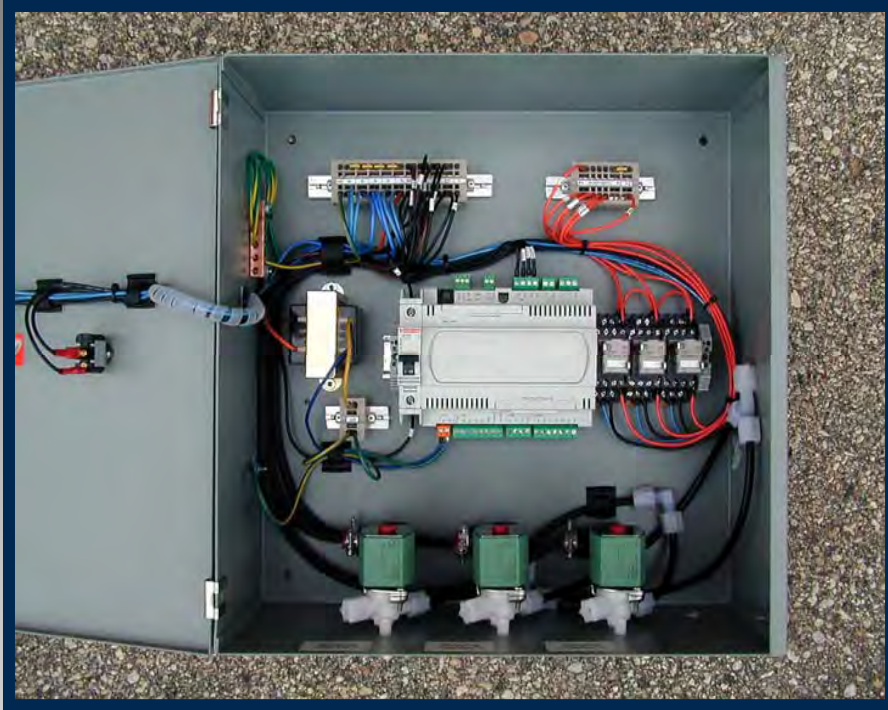


# CO<sub>2</sub> / O<sub>2</sub> / SO<sub>2</sub> Control Stability



# SO<sub>2</sub> Monitoring

## (3 of 6 chambers)



Purpose-built 3 channel gas sampling sequencer

Uses only a single costly analyzer with sequential sampling of chamber background SO<sub>2</sub> as a control against the 3 actively controlled chambers.

Slow response of SO<sub>2</sub> analyzer required:

- Custom designed sample multiplexer to draw a sample from each chamber for 10 minutes.
- Software “sample and hold” function in the chamber controllers.
- The background SO<sub>2</sub> concentration in these 3 chambers is accurately recorded and updated every 30 minutes which easily exceeded the interval required.



**The End**